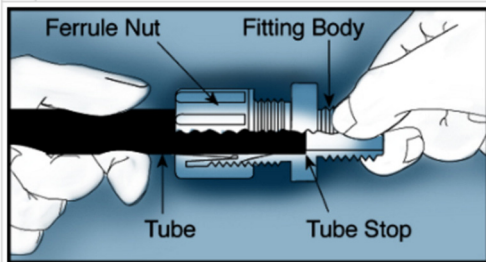


INSTALLATION INSTRUCTIONS FOR JACO TUBE FITTINGS

1. Cut the tubing end squarely and remove the internal and external burrs.
2. Insert the tubing through the back of the nut all the way through the nut assembly to the tube stop in the fitting body (see illustration). If the tubing does not enter the nut easily, loosen the nut one turn and then insert the tubing all the way to the tube stop in the fitting body.
3. Turn the nut hand tight.
4. Wrench tighten the nut 1-1/2 - 2 turns.
5. All nuts must be retightened when the system reaches projected operating temperature.

NOTE: Squeaking sound when tightening nut is normal. For pipe threaded connections, Teflon Tape* must be used.
*Dupont's Reg. T.M. Patent 1983



NOTE: It is not necessary to disassemble this fitting for application. Merely insert tubing to stop and tighten nut.

Item #	Male Connector
67-1042NPG	1/4" Tube x 1/8" NPT Nylon
67-1044NPG	1/4" Tube x 1/4" NPT Nylon
67-1046NPG	1/4" Tube x 3/8" NPT Nylon
67-1062NPG	3/8" Tube x 1/8" NPT Nylon
67-1064NPG	3/8" Tube x 1/4" NPT Nylon
67-1066NPG	3/8" Tube x 3/8" NPT Nylon
67-1068NPG	3/8" Tube x 1/2" NPT Nylon
67-1084NPG	1/2" Tube x 1/4" NPT Nylon
67-1086NPG	1/2" Tube x 3/8" NPT Nylon
67-1088NPG	1/2" Tube x 1/3" NPT Nylon
Item #	Union Connector
67-154NPG	1/4" Tube Nylon
67-156NPG	3/8" Tube Nylon
67-158NPG	1/2" Tube Nylon
67-158NPG	3/8" x 1/4" Tube Nylon
67-1564NPG	1/2" x 3/8" Tube Nylon
Item #	Bulkhead Union
67-204NPG	1/4" Tube Nylon
67-206NPG	3/8" Tube Nylon
67-208NPG	1/2" Tube Nylon
Item #	Female Elbow
67-4542NPG	1/4" Tube x 1/8" FPT Nylon
67-4544NPG	1/4" Tube x 1/4" FPT Nylon
67-4564NPG	3/8" Tube x 1/4" FPT Nylon
67-4566NPG	3/8" Tube x 3/8" FPT Nylon
67-4586NPG	1/2" Tube x 3/8" FPT Nylon
67-4588NPG	1/2" Tube x 1/2" FPT Nylon
Item #	Union Elbow
67-504NPG	1/4" Tube Nylon
67-506NPG	3/8" Tube Nylon
67-508NPG	1/2" Tube Nylon
Item #	Male Branch Tee
67-6042NPG	1/4" Tube x 1/8" NPT Nylon
67-6044NPG	1/4" Tube x 1/4" NPT Nylon
67-6064NPG	3/8" Tube x 1/4" NPT Nylon
67-6066NPG	3/8" Tube x 3/8" NPT Nylon
67-6086NPG	1/2" Tube x 3/8" NPT Nylon
67-60 88NPG	1/2" Tube x 1/2" NPT Nylon

Item #	Male Run Tee
67-7542NPG	1/4" Tube x 1/8" NPT Nylon
67-7544NPG	1/4" Tube x 1/4" NPT Nylon
67-7564NPG	3/8" Tube x 1/4" NPT Nylon
67-7566NPG	3/8" Tube x 3/8" NPT Nylon
67-7586NPG	1/2" Tube x 3/8" NPT Nylon
67-7588NPG	1/2" Tube x 1/2" NPT Nylon
Item #	Female Connector
67-2542NPG	1/4" Tube x 1/8" FPT Nylon
67-2544NPG	1/4" Tube x 1/4" FPT Nylon
67-2564NPG	3/8" Tube x 1/4" FPT Nylon
67-2566NPG	3/8" Tube x 3/8" FPT Nylon
67-2568NPG	3/8" Tube x 1/2" FPT Nylon
67-2586NPG	1/2" Tube x 3/8" FPT Nylon
67-2588NPG	1/2" Tube x 1/2" FPT Nylon
Item #	Male Elbow
67-4042NPG	1/4" Tube x 1/8" NPT Nylon
67-4044NPG	1/4" Tube x 1/4" NPT Nylon
67-4046NPG	1/4" Tube x 3/8" NPT Nylon
67-4064NPG	3/8" Tube x 1/4" NPT Nylon
67-4066NPG	3/8" Tube x 3/8" NPT Nylon
67-4084NPG	1/2" Tube x 1/4" NPT Nylon
67-4086NPG	1/2" x 3/8" Tube Nylon
67-4088NPG	1/2" x 1/2" Tube Nylon
Item #	Union Tee
67-704NPG	1/4" Tube Nylon
67-706NPG	3/8" Tube Nylon
67-708NPG	1/2" Tube Nylon
Item #	Plastic Inserts
68-TB14P	1/4" Nylon
68-TB16P	3/8" Nylon
68-TB18P	1/2" Nylon

Available in Nylon, Polypropylene, Polyvinylidene Fluoride (PVDF)

Nylon has good resistance to organic solvents, oils and gasoline. Good strength at high temperatures. Material rating: -40° to 200°F. Cold and hot-water applications. Long-time weathering resistance. Good impact resistance, both single and repeated. Not recommended for use with ammonium, boric acid, calcium, sulfuric acid, or hydrochloric acid. F.D.A. listed. Also N.S.F. listed.

